

Elastron

G300.A90.B

TECHNICAL DATASHEET**PRODUCT DESCRIPTION**

A hard , black SEBS based thermoplastic elastomer (TPE) compound that offers good physical properties and chemical resistance.

GENERAL PROPERTIES

Color	Black
Certifications	RoHS
Processing Method	Injection
Available Standards	ASTM

Physical Properties			
Property	Unit	Standard	Value
Density	g/cm ³	ASTM D 792	1.04
Durometer Hardness, 3 sec	Shore A	ASTM D 2240	90.00
Tensile Strength at Break	MPa	ASTM D412, Method A	14.00
Mod.of Elasticity %100	MPa	ASTM D412, Method A	4.30
Mod.of Elasticity %300	MPa	ASTM D412, Method A	7.20
Elongation at break	%	ASTM D412, Method A	650.00
Compression Set	% at 23°C, 22 h	ASTM D 395, Type 2, Method B	29.00
Compression Set	% at 70°C, 22 h	ASTM D 395, Type 2, Method B	59.00
Compression Set	% at 100°C, 22 h	ASTM D 395, Type 2, Method B	81.00
Tear Resistance	N/mm	ASTM D624	54.00

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Ageing Tests			
Property	Unit	Standard	Value
Ozone Resistance	Stressed	ASTM D 1149	No cracks
Bondable to			
PE-PP-EVA			
Drying time	hours		No need
Rear Zone temp.	°C		145- 175
Middle Zone temp.	°C		155- 185
Front Zone temp.	°C		160- 190
Nozzle Temperature	°C		175- 205
Injection Speed	-		Low/ Mod
Injection Time	sec.		3- 5
Injection Pressure	bar		10- 40
Hold Pressure	bar		5- 20
Back Pressure	bar		5- 40
Screw Speed	rpm		50- 200
Mold Temperature	°C		25- 50
Screw Comp. ratio	-		1.5:1- 2.0:1
Screw L/D ratio	-		18- 24
Residence time	-		1-2 shot
Cushion size	mm		8
Suggested Max Regrind	%		20

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Additional Information

Elastron products are not compatible with PVC and Acetal.

Regrinding level up to %20 is recommended with minimum property loss.

Shrinkage	Unit	Standard	Value
Flow	%	ASTM D955	1.73
Across Flow	%	ASTM D955	1.67

Notes

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